Mr. Shaw: In regard to clause 89, shall longitudinal girders be riveted to the face of the column?

Mr. Snow: It is specified that the girders shall be riveted either to the face of the column or to a big gusset, which forms a constituent part of the column head of the gusset. That is, that the girder is to be riveted up and down to some

substantial part of the tower frame. Mr. Shaw: That would necessitate bending the column or cutting it or splicing it. I don't see how it is possible to rivet that to an integral part of the column without cutting

it and splicing it to the vertical members. Mr. Schneider: If this clause is ambiguous, which Mr. Schneider: If this clause is ambiguous, which I think perhaps it is, it really doesn't say anything, and if the committee will agree we will leave out that clause.

The committee will accept that and strike Mr. Snow: out clause 89.

Clause 90 was adopted.

The President: That ends the consideration of this report in detail.

Mr. Robinson: I move that part 1 of the general specifications be tentatively adopted as a whole, subject to future changes.

Mr. Loweth: I am not in favor of this association adopt ing these specifications, even tentatively. I move to amend as follows: "That part 1 of these specifications be received as a progress report, be referred back to the committee, and the specifications as revised, with the discussion of the con-vention, be printed."

(The question on the amendment was put to a vote and carried.)

carried.) Mr. Berg: I would like to state my understanding. This vote means that part second of the general specifications covering materials, etc., is in proper shape for publication in the manual, but that part 1, covering the design, will not be reproduced in the manual. The President: That is my understanding of the vote est taken. We will dismiss this committee with our thanks.

as taken. We will dismiss this committee with our thanks.

SIGNALING AND INTERLOCKING.*

From the geographical location of its members it seemed expedient to carry forward the work in two divisions, both divisions meeting occasionally to review the work of each. The eastern division, of five members, namely, Vice-Chairman W. C. Cushing, C. L. Addison, A. H. Rudd, Lawrence Griffith and J. E. Taussig, gave its, special attention to "Telegraph Block and Controlled Manual Block Signals," and the western division of five members, namely, J. C. Mock, chairman; Thomas S. Stevens, Charles Dunham, F. H. Alfred and W. A. D. Short, having the general subject of Specifications for Interlocking Plants, confined its attention to the question of "Standard Arrangements of Signals at Interlocking Plants."

the question of "Sinhard Arrangements of Signals at Interlocking Plants." The subjects are presented separately for clearness, and conclu-sions under both heads are submitted. Many excellent articles relating to signaling and interlocking have been published in the technical papers since our last report. Interlocking work has been specially active in Texas, due to the requirement by the railroad commissioner of that state that all grade crossings be interlocked. We note with satisfaction a remarkable increase in the number of power plant installations during the past two years; especially is this true of the "all electric." We believe the power plant is an advance step in this art. At many mechanical plants, power-operated distant signals are being installed. Automatic block signaling is becoming more and more popular for double-track roads having heavy traffic, as is evidenced by the large additions to the mileage of this equipment. The installations of automatic block Kignals on the North Shore Railroad of California and the New York City Interborough Rapid Transit System are inter-esting as the first applications of alternating current to track circuits. Standard Arrangement of Signals at interlocking Plants.

Standard Arrangement of Signals at Interlocking Plants.

esting as the first applications of alternating current to track circuits. **Standard Arrangement of Signals at Interlocking Plants.** It is destrable that signals be arranged to give full information. So long as the track layouts were confined to single and double track junctions and crossings it was a comparatively simple matter to arrange signals so that the engineer would know what route was clear. The method of giving this information was not uniform; some roads gave the top arm for the route, diverging to the right, the second arm for the route next to the left, the third arm for the route still further to the left, etc.; other roads gave the top arm for the route diverging route only, the second arm governed it. It is obvious that with a strict adherence to either of the above arrangements the top arm would in some cases govern a low speed or switching route, and the lowest arm the highest speed route. This would require the engineer to have an intimate knowledge of each situation to run with safety. As three, four and six track combinations were developed, the effort to give a separate signal indication for each route resulted that with gater.; this sould require a mast of such great height that the spacing should be not less than six fect to properly distinguish signals at a distance; this would require a mast of such great height that it would be dangerous unless of very expensive construction, and under many weather conditions the paramet when running furthermore, it is a proved fact that while enginemen, when running at a high speed, may know at once the indication star a three-arm mast, they are confused when confronted with more than this number of arms. Even were it practicable to give a separate signal for each route thay be une. The practice on some roads is to distinguish between freight and

The practice on some roads is to distinguish between freight and

Abstract of report presented at the annual meeting of the Amer-ican Railway Engineering and Maintenance of Way Association, Chi-cago, March 21, 22 and 23, 1905.



passenger tracks by placing the signals higher for the passenger track than for the freight; but as tracks are row used interchangeably for passenger and freight service this method is objectionable. From the above we conclude that an arrangement of interlocked signals that shall give the number of routes and the direction of divergence from a main or nominally straight route is in many cases impracticable and insufficient when practicable, unless the significa-tion of the speed at which movements may be made over each route is added.

rrom the above we conclude that an arrangement of Interlocked signals that shall give the number of routes and the direction ad insufficient when practicable, unless the signification of the speed at which movements may be made over each route the speed at which movements may be made over each route the speed at which movements may be made over each route function of the speed at which movements may be made over each route function of the speed at which movements may be made over each route mass, and the signals governing low speed signals dow on (or near) the mass, and the signals governing low speed signals dow on (or near) the mass, and the signals governing low speed signals dow on (or near) the function may be described, your committee is unainous in its ophnony of the speed at which movement is usual to the speed at which movement is usual induces in the speed at which is the top for the condition of the two distance of the condition that an its ophnony of the condition of the two distance of the condition that any its observed at the speed arm would relate to the straight track and would be (nominally the left); each arm would here its supposed to take the route diverging to the left; each arm would here its each and the singht previous the speed route is set, and the might previous the dispatcher or under fixed rules. At strain the dispatcher or under fixed rules. At strain would here is supposed to take the route diverging routes is based, and the signals, where the mission of the speed rules. At strain the speed spin ar the spin ar route spin ar ro

stop); (b) That it would serve to better distinguish between high speed and low speed signals, and between interlocked signals and automatic signals. It would also reduce the number of red lights that high speed

(b) That it would serve to better distinguish between high speed and low speed signals, and between interlocked signals and automatic signals. It would also reduce the number of red lights that high speed trains would pass. Some recent designs for automatic block signals show the vertical position of the arm for the stop indication. The American Raliway Association has prescribed what the stop indication shall be, and we consider it proper to endorse their ruling and at the same time dis-courage any tendency to depart from it. There should be only one color and one position of the arm to mean stop. While it is believed to be impracticable to present to the engine-men a mark of distinction conspicuous and ensily memorized for all the various signals, encountered on a division equipped with inter-locking plants, station signals, train order signals and automatic block signals, yet it seems very necessary to distinguish between home automatic signals, past which at the stop indication trains may proceed under restrictions, and other home signals requiring a stop until signal is cleared. Most roads have some sort of distin-guishing mark for this purpose—for example, several use the auto-matic disk signal; this gives a decided contrast with the semaphore arm interlocked signals; one road points the ends of arms on automatic signals for contrast, with square end on interlocked signals. The above examples are sufficient for day time for night, when fortu-nate enough to have the aid of headlight; but on four-track roads,

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Tahl signal it should mean that he may encounter a signal at the stop indication before passing out of the limits of the interlocking plant. Many plants have been installed without providing signals for a signal at the sis the signal at t

Conclusions.

First.—That, inasmuch as interlocking signal plants were intro-duced to make the passage of trains safe at speed over track layouts more or less complicated by crossovers, turnouts and crossings, the first object in arranging interlocking signals is to indicate routes for trains, and, secondarily, as a necessary consequence, speeds for trains.

trains.
 Second.—That high speed movements be governed by high signals, and low speed movements be governed by low signals.
 Third.—That only two high speed signals be displayed on one mast, the top arm to govern the unrestricted speed, and the lower arm to govern all other high speeds.
 Fourth.—That all low speed movements be governed by one-arm low signals of dwarf construction.
 Fifth.—That a distant signal be provided for each high speed

Note: The second sec

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high speed route, and when "clear" it shall mean that all high speed home signals along that route through the interlocking plant, includ-ing the home block signal, are "clear." Eleventh.—That every movement within the limits of an inter-locking plant shall be governed by an interlocking signal.

Telegraph and Controlled Manual Block Signals.

The requisites of installation of a telegraph block system, as given in the standard code of the American Railway Association, are as follows:

1. Signals of prescribed form, the indications given by not more than three positions; and, in addition, at night by light of prescribed color. 2. The appendix of the second sec

color. 2. The apparatus so constructed that the failure of any part directly controlling a signal will cause it to give the normal indica-

tion.
3. Signals, if practicable, either over or upon the right of and adjoining the track upon which trains are governed by them. For less than three tracks, signals for trains in each direction may be on the same signal mast.
4. Semaphore arms that govern, displayed to the right of the signal mast as seen from an approaching train.
5. The normal indication of home block signals—stop.

ADJUNCTS.

ADJUNCTS. The following may be used: (A) Distant block signals interlocked with home block signals; normal indication—"caution." (B) Advance block signals interlocked with distant block sig-nais if used; normal indication—"stop." (C) Advance block signals interlocked with home block signals; normal indication—"stop." (D) Repeaters or audible signals to indicate the position of signals to the signalman operating them. (E) The automatic release of signals to give the normal indi-cation.

(E) The automatic release of signals to give the normal indication.
 (F) The interlocking of switches with block signals.
 (G) Bell circuits for signaling between a block station and outlying switches.
 (H) The interlocking of telegraph keys with block signals.
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 (H) The interlocking of telegraph keys with the indications are given by positions:
 (H) The interlocking of the interlocking of the controlled manual block.
 (H) The requisites of installation of the controlled manual block.
 (H) The standard code of the American Railway Association, are as follows:

REQUISITES OF INSTALLATION.

REQUISITES OF INSTALLATION. 1. Signals of prescribed form, the indications given by two posi-tions, and in addition, at night, by lights of prescribed color. 2. The apparatus so constructed that a failure of any part di-rectly controlling a signal will cause it to give the normal indication. 3. Signals. If practicable, either over or upon the right of and adjoining the track, signals for trains in the same direction may be on the same signal mast. 4. Scenaphore arms that govern, displayed to the right of the signal mast, as seen from an approaching train. 5. The normal indication of home block signals—"stop." 6. The apparatus so constructed that the failure of the block signal instruments or electric circuits will prevent the display of the "clear" signal. 7. The relative position of the home signal, and track instru-ment, or releasing circuit, such as to make it necessary that the rear of a train shall have passed ______ feet beyond the home block signal at the fore the signal at the preceding block station can be re-leased. ADJUNCTS

cation. (F) The interlocking of switches with block signals. (F) Bell circuits for signaling between the block station and (G) Ben Circuits and outlying switches. (H) Unlocking circuits between a block station and outlying

(G) Bell circuits for signaling between the block station and outlying switches. (H) Unlocking circuits between a block station and outlying switches. Where the somaphore is used, the governing arm is displayed to the right of the signal mast as seen from an approaching train, and the indications are given by positions. Horizontal as the equivalent of "stop." Yertical or diagonal as the equivalent of "proceed." For convenience in presenting and analyzing the statistics given and the indications are given by positions. Horizontal as the equivalent of "stop." Yertical or diagonal as the equivalent of "proceed." For convenience in presenting and analyzing the statistics given and it is annual reports on railways, the interstate Commerce Commis-sion has divided the United States into ten groups, illustrated by a grouping, and, through the kindness of the Commission, they have received permission to use the same map for illustrating the terri-torial groups. By reference to Table "A." it will be seen that there were in the United States on June 30, 1902, 200.155 miles of railway line based on single track mileage only, and that the answers received represented 103.435 miles, or 514 per cent. Of the miles reported only 15.937 miles, or 154/ per cent, were being operated under the controlled manual block system. The information given about the block rules was not very com-plete, as the table will show, but nevertheless the operations are gen-erally conducted under the "Standard Code of Block Signal Ruies" of the American Railway Association has become in a few years. One rail-road uses this code almost verbatim ; others adhere very closely to it, while others again have made quite extensive modifications. It has been impossible to prevent the overlapping of the lines in different groups because the reports were not made in sufficient detail, but the committre hopes that these divisions may be more accurately made in future statistics. Footnotes in the table explain where these overlays occur. From Group No. 9,

14.9 per cent of the mileage of line in the first and 19 per cent in the second group reported.
 The railways of the Atlantic Coast States (except New England), and the milddle and northwestern states, represented by Groups 2, 3, 4, 6 and 7, are the most extensively operating a "permissive block system in question. These groups can apparently be subdivided a second time according to the method of operating a "permissive block system." The Atlantic Coast States and Middle States, Groups 2, 3 and 4, give the permissive indication by the fixed signal arm, while the Northwestern States. To this latter subdivision is also added Group 10, the Pacific Coast States.

 While the replies from Group 5—Kentucky, Tennessee, Mississippi, Alabama, Georgin and Florida—and from Group 5—Kentucky, Tennessee, Mississippi, Alabama, Georgin and Florida—and from Group 5—Kentucky, Tennessee, Mississippi, States, Colorado, Oklahoma and Indian territories—represented a large mileage, 32 per cent in the first case and 63 per cent in the second, yet the use of the relegraph block system is quite limited.
 There are but four roads in the table which employ the telegraph block system on more than 50 per cent, or 1.044 miles, and the fourt, the Lehigh Valley, with 50 per cent, or 6.65 per cent, while the Norfok & Western has the largest mileage, 1,881, or 65 per cent, while the Norfok & Western has the largest operated under this system—the Pennsivania, 1,287 miles, or 25 per cent; the Lake Shore, 1,005 miles, or 37 per cent; the Chicago & Northwestern, 1,505 miles, or 25 per cent; the Lake Shore, 1,005 miles, or 37 per cent; the Chicago & Northwestern shuft a telegraph block system are strong in the automatic block system, which is not under consideration at the present time.
 On account of its bearing on the requirements which a telegraph block station before proceeding past relise, a block station before proceeding past relise, or 25 per cent; the Lake Shore, 1,005 miles, or 3

- trolled manual. tion: Ring. 2. All right. Yes. 3. Is block clear? Answer by 2 or 5. 4. Train has entered block. Answer by 2. 5. Block is not yet clear. Answer by 2. 6. Is there a train coming to me? Answer by 2 or 2-1. 1-2. Clear. Train has passed. Answer by 2. 1. No. 1. No. 1. Stop all trains approximation of the stop of the sto

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WAY AGEMarch 24, 1905.The Southern Pacific (Pacific system) operates under the "stand-
ard code." but the telephone is used instead of the telegraph. This
naturally leads to bell signals between stations, and the code employed
is closely similar to that already quoted for the Long Island Rallroad.
The operations are conducted under "absolute block." except that
caution cards are used for fallure of the block signal apparatus and
permissive cards to allow trains moving in the same or opposite
directions to meet at a non-block signal station with "(31)" orders
to do so.
Reference to Table "A" will disclose the fact that the same form
of face signal that is used for train orders is almost universally
employed for a telegraph block signal. At the present writing your
committee knows of only one exception, the Philadelphila & Reading
Raliway. Their train order signal is illustrated in Vol. 4, p. 300-305,
have not been reproduced, and new designs only have been shown in
the present report. Figs. 1 to 7, Table A, explain in one count
where the illustration is to be found in Vol. 4. There is, as usual,
wide variance in the design, for which there seems to be no good
reason. It seems quite plausible to your committee that the members
of the association can ultimately agree upon a standard plan, an
action to be desired by both the rallways and the signal companies.
Present practice would indicate that at least the train order and
telegraph block signals for single track, 4.806 miles of
double track and 2.142 signals for more than two-track line, a
total of 9.102 signals.There are reported 11,248 miles of single track, 4.806 miles of
double track and 2.142 signals for more than two-track line, a
total of 9.102 signals.The Baltimore & Ohio uses a double-arm semaphore on a single
mast (vol. 4, p. 302, Figs. 14 and 17). The arms have a
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March 24, 1905. THE KAIL
March 24, 1905. THE KAIL
Transmission of the negative of the signal is alongside the track
used by the trains it is intended to govern and on the righthand
staiway Association.
The location of the signal on the block station is awkward, be
obliged to run by it at danger when coming to the station or
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obliged to run by it at danger when coming to the station or
oblige of the when the block stating is recognized by the American Railway
Association as good practice, and rules governing its use have been
provided in the standard code. As already stated, some of the roads
arms; others by the insuance of caution or permissive cards and a
first the block arm. It seems advisable, therefore, to your committee
to provide a signal which can be used to give the three indications
as well as two, and either method of operation at the pleaxing is
numbered as a signal which can be used to alreed signal. In
other that the several indications be clear and of biggrees; that
angle of 5 degrees for the "caution" indication. The arm casting is
common use. It was adopted by the association for train order
genetic a signal and the

Conclusions.

Conclusions. First—The best location for the telegraph, and controlled manual, block signal is on a mast alongside and to the right of the track on which are run the trains that it governs, but, in the case of more than two tracks, when it is impracticable to spread them apart for this purpose, then the best location is on a bracket post, or on a bridge over the tracks. Second—It is good practice to make use of the electric slot to send the signal to normal position, "stop," as the train passes. Third—The best "arm" for the "telegraph" and "controlled man-ual block signal," to be adopted as standard by the association, is a continuous light, 90 degree casting. Fourth—The pin for "leadout, pipe runs and signal connections" (heretofore described) is recommended as good practice. Fith—The "specifications" following are recommended for ap-proval by the association as good practice. Bixth—The "definitions" of terms are recommended for adoption.

Specifications for Construction of Telegraph Block Signal and

Connections. GENERAL.

1. All material and workmanship must be of the best, and subject to the approval of the signal engineer. 2. All parts must be properly proportioned for strength. 3. All plans furnished by the railroad company must be con-sidered a part of these specifications, and must not be departed from except by permission of the signal engineer.

MACHINE.

4. Operating machine must be of the lever type and of approved design.

design. Locking, when required for distant signals, must be of the latch or preliminary type. All wearing parts shall be of coid rolled steel, and all bolts with jamb nuts or cotters. 6. The machine must be placed in a suitable block station, and supported on a separate foundation, not connected with the building in any way. This foundation must be made of white oak, long leaf yellow pine, or steel. 7. There must be no difference in the size of corresponding parts for large and small machines. 8. Top plates must be made in sections for four or eight levers. 9. All the levers in a machine must have an equal uniform throw.

10. Machine levers must be numbered from left to right; gen-erally, the levers must be placed in the machine corresponding to signal operated. Distant signal levers, when used, must be outside of home signal levers, at ends of machine.

SIGNAL CONNECTIONS.

11. Home signal connections must be made by means of pipe

runs. 12.

11. Home signal connections must be made by means of pipe runs. 12. Pipe lines must be made of galvanized iron pipe, one (1) inch inside diameter, and coupled with sloeves, plugs and rivets. One end of each length of pipe must not be punched for rivet until pipe is screwed together on the ground. 13. Fipe runs must be straight, when possible, and must be placed not nearer than three (3) feet from outside of rail. They must be laid two and three-quarters (2%) inches between centers, and so arranged that the shortest line will be next to the rail. Pipe lines must be supported on carriers placed not more than seven (7) feet apart; top of pipe lines must be one and one-half (1 $\frac{14}{2}$) inches above base of rail. 14. Pipe carriers must be made of malleable iron, with sheaves not less than two and a quarter (2 $\frac{14}{2}$) inches in least diameter. 15. Couplings in pipe lines must be placed not nearer than twelve (12) inches to a pipe carrier when the lever is in the center. 16. Sleeves for pipe couplings must be made of wrought iron, and not less than two and a quarter (2 $\frac{14}{2}$) inches in length.

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Plugs for pipe couplings must be made of wrought iron, one
 Inch in diameter and six (6) inches long. They must be drilled for quarter (34) inch rivets, spaced four (4) inches center to center, and one (1) inch from each end.
 Cranks must be made of wrought iron, and mounted in a cast or malleable iron stand. The top of the center pin must, in all cases, be supported. All cranks stands must be provided with lugs, to prevent center pins from turning in stands. No more than two cranks shall be placed on the same center.
 I.B. cranks, except those used in box or vertical stands, must have arms not less than eleven and three-quarters (113/) inches in length.

19. All cranks, except those used in box or vertical stands, must have arms not less than eleven and three-quarters (11%) inches in length.
20. Solid jaws must be made of wrought iron. They must be seventeen (17) inches long from center of plin hole to end of body; opening between sides of jaws must be straight for not less than three (3) inches from center of plin hole, and thread in solid end must be at a one-haif (1%) inches in must be straight for not less than three (5) inches from center of plin hole, and thread in solid end must be at least one and one-haif (1%) inches in length. How must not be less than twelve (12) inches long, with thread cut half its length.
22. Bodles of all jaws must be made in pipe, but in cranks, jaws, or an iron rod, one and one-quarter (1%) inches in length. Body must not be ple four (4) inches long and one (1) inches in lameter, mith tang and thread for coupling to pipe. Tang must be four (4) inches long and one (1) inches in length. Sover exceed two and one-haif (2%) inches between any two supports. There must be no bends made in cranks without special permission.
24. (See page 297, Vol. 4, Proceedings Am, Ry. Eng. & M. of W. Association.)
"Lazy Jack" compensators must be used. They must be made on ecompensator shall be placed on a stand or foundation. Crank arms must be eleven (11) inches in length from center to center of pin holes. Top of crank pins must be supported. All compensator stands must be provided for each line of pipe.
26. Lines to home signals must have a screw jaw in end of

25. Means of adjustment must be provided for each line of pipe.
26. Lines to home signals must have a screw jaw in end of line next to function operated; lines to distant signals must have a screw jaw at each end (when pipe connections are used).
27. All foundations must be made in accordance with standard plans. In general, foundations should be made of concrete.
28. Leadout foundation inside and immediately outside of tower must be made of twelve-inch by five-inch oak, securely bolted to rails set in tower foundation walls.
20. Four (4) three-quarter (34) inch bolts must be used to fasten each crank stand, or compensator stand, to its foundation.
30. Two (2) one-half by two and one-half (32 by 236) inch lag screws must be made of steel, machine turned, and provided with cotters.
31. All pins must be made of steel, machine turned, and provided with cotters.
32. Connecting plns for jaws, cranks, etc., must be not less than seven-eighths (36) inch in diameter; centor plns for bell cranks must be not less than one and one-fourth (134) inches in diameter.
33. Plate washers must be used under nuts and under the heads of bolts and lag screws, where they would be otherwise in contact with wood.
34. When required, highway crossings must be boxed with four (4)-inche ak plank.

SIGNALS.

(4) linch oak plank.
(35. High signals, where practicable, must not be closer than seven (7) feet to the outside of rail.
36. Signal blades must be made of ash.
37. Signal masts must be made of from and set in concrete.
Straight masts must be made of the ground, and have a half (3/2) inches, and six (6) inches inside diameter, from the top down, with shruck joints. They must be filed with concrete for a distance of one (1) foot above the surface of the ground, and have a half (3/2) inches, and six (6) inches inside diameter, from the top down, with shruck joints. They must be filed with concrete for a distance of one (1) foot above the surface of concrete.
28. Bracket posts may be either pipe or isttice construction ; the bracket, or cross-arm, must be not less than twenty (20) feet clear above top of rail.
30. All signal masts must be more way pipe carrier foundation set in the ground.
40. Short uprights or stubs seven (7) feet long must be used to indicate each track that is not signaled from the bracket, signaled. The sub must be pideced not less than six (6) feet six (6) inches from the dajacent signal mast.
41. On signal bridges, masts. for carrying signals, must be placed vertically over the right-hand rail of the track governed. Bridges must be mot less than twenty-five (25) feet above the base of rail.
42. Arms must be not less than twenty-five (25) feet above the stan seven (7) feet above top of bracket or bridge.
43. Blades must be four (4) feet six (6) inches in length from center of casting to outer end. They must be seven (7) lices wide at the outer end. Stops for the danger and safety positions must be provided in the center casting.
44. Outer end of blade for home signals must be seven (7) inches wide at the outer end. Stops for the danger and safety positions must be provided in the center casting.

44. Outer end of blade for home signals must be square with center line. Corners of all outer ends must be rounded to a radius

44. Outer end of blade for home signais must be founded to a radius of one (1) inch.
45. Six (6) three-eighths (%) inch by one and one-half (14) inches in diameter must be used to fasten each signal blade to casting.
46. Colored glass six and one-half (6½) inches in diameter must be used to fasten each signal blade to casting.
47. A lamp, made in accordance with standard drawings, must be furnished for each signal.
48. Lamp brackets must be attached by means of bolts passing through signal posts.
49. Each bracket post stub required by Article 40 must be provided with a standard lamp carrying white light. A fixed spectacle carrying a five (5) inch plain blue front-light must be attached to the stub by through bolts.
50. All ironwork must be given one coat of good priming and two coats of finishing paint. Pipe lines must be finished black. Signal masts, and the ironwork on same, must be failed according to the standards of the railroad company.
51. Levers must be painted as follows: Home signal levers, red. Distant signal levers, green or yellow. Spare levers, white.

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Signal blades must be painted in accordance with standard 52. plans. Definitions.

- plans.
 Definitions.
 Block.—A length of track of defined limits, the use of which by trains is controlled by block signals.
 Block Nation.—A place from which block signals are operated.
 Block Signal.—A fixed signal controlling the use of a block.
 Home Block Signal.—A fixed signal the entrance of a block. to control trains in entering and using said block.
 Distant Block Signal.—A fixed signal used in connection with a home block signal.—A fixed signal used in connection with a home block signal.—A fixed signal used in connection with a home block signal.—A fixed signal used in connection with a home block signal.—A fixed signal used in connection with a home block system.—A block system in which the signals are operated manually, upon information by telegraph.
 Controlled Manual Block System.—A block system in which the signals are operated manually, and so constructed as to require the coorgeration of the signalman at both ends of the block to display a clear signal.
 Automatic Block System.—A block system, in which the signals are operated block.
 Mast.—The upright to which the signals are from Standard Code of The American Rallway Association.]
 Ame using system.—One in which only one train at a time is permitted to occupy the block. (Southern Pacific.)
 Arm Casting.—That part of the arm supported by the signal mast, which, by rotation on its axis of support, gives the night signal indications.

indications.
Arm Sweep.—The quadrant of a circle defining the limits of movement of the arm.
Arm.—The movable arm pivoted to the signal mast, and by the position of which the indications are given.
Biade.—That part of the arm which, by its form and position, gives the day signal indications.
Bracket Post.—An arrangement of main post with cross-beam, upon which is placed one or two masts for carrying the signal arms, the arrangement of masts determining which tracks the signals govern.
Chain Wheel.—A device used for changing the direction of a wire line.

line. Compensator.—A device placed in a pipe or wire line for automatically maintaining a constant length of line under changes of tempera-

- Chain "Wheel.—A device used for changing the direction of a wire line.
 Compensator.—A device placed in a pipe or wire line for automatically maintaining a constant length of line under changes of temperature.
 Crank.—A device used for changing the direction of a pipe line.
 Crank.—A device used for changing the direction of a pipe line.
 Cross Locking.—A wire line shared block or bar running crosswise of the docking dog, and by means of which connection is effected between the locking dog, and by means of which connection is effected between the locking dog, and by means of which connection with the facing point lock, or switch and lock movement, so that its operation, and consequently that of the lock, will be prevented by the presence of any of the wheels of the train.
 Electric Stot.—An appliance for automatically disengaging the signal arm connection from its actuating lever, returning signal arm to "stop."
 Foundation.—A fixed support, usually set in the ground, for carriers, compensators, wheels signals and other like devices.
 Interlocking Plant.—An arrangement of switch, lock and signal appliance for interlocking system.
 Interlocking Machine.—The primary operating or controlling mechanics witch, lock and signal appliances so interconnected or interlocking plant.
 Interlocking Station.—An arrangement of switch, lock and signal appliances so interconnected for which an interlocking plant.
 Interlocking Station.—An arrangement of switch, lock and signal appliances so interconnected for which an interlocking plant is operated.
 Jaw.—A device attached to pipe line for connection same with machine, crank, compensator, or any other device designed for poperation. Station, and the of carks, wheels, rocker shafts, etc. Inside and outside of lower story of interlocking plant is device the locking bar and the order of movement effects the coeking bar and the order of movement coeking bar and through which the interlo

Wher Carrier.—A frame with roller upon which wire line is supported and moves freely. Wire Run.—The assemblage of the wire lines of an interlocking plant, with their carriers and foundations in a common course.

COMMITTEE. C. Mock, signal engineer, Michigan Central Railroad, Detroit, Mich., chairman. J.

W. C. Cushing, chief engineer M. of Way, N. W. Sys., Penna. lines, Pittsburg, Pa., Vice-Chairman.
C. L. Addison, general superintendent, Long Island R. R., Long Island City, N. Y.
F. H. Alfred, chief engineer, Perc Marquette R. R., Detroit, Mich. Chas. Dunham, signal engineer, Illinois Central Rallroad, Chicago. Lawrence Griffith, engineer M. of Way, N. Y. C. & H. R. R. R., New York.

A. H. Rudd, assistant signal engineer, P. R. R., Philadelphia, Pa.
 W. A. D. Short, superintendent signals, C. N. O. & T. P. Ry., Lexington, Ky.
 Thos. S. Stevens, signal engineer, Santa Fe Ry. System, Topeka, New York

The President: It has been decided by the board of directors, in view of the situation our work is in, that we are going to set a limit on the time for the consideration of these reports. The limit on this will be one hour. We will

hear from the chairman. Mr. Mock: Since the publication of the bulletin the committee has met and made some revision of the conclusions, the definitions and the specifications

(The secretary read conclusion 1.) Mr. Mock: The committee have decided to add the word "primarily" after "is" in the fourth line, "the object in arranging interlocking signals is primarily to indicate routes," and the word "first," at the end of the third line, will be omitted.

(Conclusion No. 1, as revised, adopted.)

Conclusion No. 2 adopted. Conclusion No. 3:

Mr. Mann (Signal Eng. Mo. Pac.): The committee have made a strong recommendation, that there are many places where a third arm is necessary on a high speed signal. Since it is likely that the conclusions will be the basis for specificait is factly club the conclusion will be the basis for specifica-tions for interlocking plants, and as there are many places with three high speed diverging routes, I would like to move that the word "three" be substituted for "two" in that conclusion.

(A division vote was called for, without result, no one rising.)

The President: The conclusion is adopted as printed. Conclusion No. 4:

Mr. Waite: I rise to a question about the display of

a high speed signal and the dwarf signal on a different mast. Mr. Mock: The committee did not want to decide where that should be. You could use the standard dwarf signal placed alongside of the high signal or have it operated from the same mast. It is desirable that it be conspicuous when placed with the high speed signal, the high speed signal be-ing the prominent one, and the low speed signal being kept

submerged as far as practicable. There must be no mistake that it is a signal from the same point as the high speed. Mr. Waite: On account of the home signal being a lower signal, was the question ever brought up about making it a different color?

Mr. Mock: The committee has gone through the subject thoroughly and made the recommendation, and they concluded to leave out the question of the color of light.

(A vote was then taken on the adoption of conclusion 4 and was carried.)

(Conclusions 5 and 6 were adopted.)

Mr. Waite: I think we will all agree with the committee on No. 7, but what distinctive difference shall be made? I move that the committee make a recommendation as to what distinctive difference shall be made.

Institute difference shall be made.
Mr. Cushing: That motion will not be necessary, because the committee has not taken up the subject of automatic block signaling, and it is intended to give this matter further consideration. The subject of automatic block signals is not up for discussion.
Mr. Waite: I move that conclusion 7 be stricken out.
Mr. Cushing: I don't know what harm the conclusion will do I the protection of automatic block is a stricken of the first structure to the structure to the first structure to the str

Mr. Cushing: I don't know what harm the conclusion will do. It is nothing more than to call attention to the fact that train order signals, interlocking signals and block signals other than automatic, require trains to come to a stop when the signal is at "STOP" and not proceed until it is cleared. With an automatic signal a train may proceed to the signal and stop from one to five minutes and then proceed past the signal and stop.

Mr. Waite: Mr. Cushing says they did not consider auto-matic signals. If they did not, why make a conclusion as to comparisons?

Mr. Cushing: We want the report to show that this is

Mr. Cushing. We want the report to show that this is the signal we are discussing here. Mr. Mann: Conclusion No. 7, if adopted, will have a great deal of weight with a good many railroads in the pur-chase of signals. Therefore if the association says to the railroads that they recommend some mark of distinction they are to say what sort of distinction. Mr. Mock: The reason it was included here was to get

an expression from the association as to whether a mark of

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distinction should be placed on the interlocked or on the automatic signal. If on the interlocked signal it properly comes with this report; if with the automatic signal it properly should be under the consideration of automatic signals.

The President: There is a motion before the house which we will have to dispose of.

Mr. Mann: I offer an amendment to the effect that the mark of distinction be not applied to the interlocking signals. (Amendment lost.)

(A vote was then taken on the adoption of conclusion 7 as printed. Adopted.)

Conclusion 8 adopted.

Conclusion 9:

Mr. George W. Kittredge, Past. Prest. (Big Four):—Does that apply to distant signals as well as home signals?

Mr. Mock: Distant signals as well. We do not recomhave a mechanically connected signal we ask that you must have a mechanically connected signal we ask that you con-nect it with pipe. At present we prefer to put it in as a tower operated signal, with motor or gas or electricity or pneumatic signal.

Matter Signal. (Conclusion 9 adopted.) Mr. Waite: Conclusion 10 and conclusion 5 do not seem to agree.

Mr. Mock: The intention is wherever one home signal gives the entire route, it must have a distant signal. If we find it necessary to repeat the home signal and have a train order and advance block signal, their position must be indi-

order and advance block signal, their position must be indi-cated by one, and only one, distant signal. (Sections 10 and 11 adopted.) The President: We will now turn to page 33 and take up the conclusions. The committee desires to make a change in the first conclusion by striking out "28 and" at the end of the third line, making it read "as shown in figure 29." (As changed, the first conclusion was adopted.) The President: The committee desires to insert the word "block" before the word "signal" in the second line of the second conclusion, making the second conclusion read as follows: "It is good practice to make use of the electric slot to send the block signal to normal position, 'stop,' as the slot to send the block signal to normal position, 'stop,' as the train passes."

(The second conclusion was adopted as changed.)

Mr. W. G. Berg (L. V.): Had we not better use the word "recommended" in the place of the word "adopted" on the second line of the third conclusion?

(The third and fourth conclusions as amended were adopted.)

Mr. Berg: It would be impossible, with the time at the disposal of the meeting, to adopt the specifications complete. It would be better to postpone the further consideration of

the report, and I make a motion to that effect. Mr. H. G. Kelley: Before Mr. Berg's motion is put, I move to reconsider conclusion No. 5. The conclusion as passed reads: Fifth. That a distant signal be provided for each high-speed home signal. Some of the signal engineers present consider that that conflicts with the meaning of the tenth conclusion, and ask that conclusion No. 5 shall be amended to read: "In all cases where a high-speed home signal chell be used it shall be under the notaction of a dissignal shall be used it shall be under the protection of a dis-tant signal."

(The motion to reconsider was put and carried.) Mr. Mock: I would prefer it to read: "A distant signal shall be provided for each high-speed route, substituting "route" for "home signal."

(The amendment was adopted.)

Mr. Mann: I suggest that the committee reconsider the ninth conclusion to do away with possible misunderstanding as to the recommendation that all mechanically operated distant signals be operated by pipe, which I understand the committee does not intend. Mr. Mock: It reads: "If you have a distant signal,

mechanically operated, it must be pipe connected.'

Mr. H. M. Waite: I understand that the question is raised by Mr. Mann because Mr. Mock stated that if it was required that the distant signals should be pipe connected it would force the use of a power signal for the distant signal.

Mr. Mock: There are places where the distant signal may be nearer the operating lever than the home signal. For example, where a tower is located 1,500 feet from an interlocked crossing.

The President: There is a motion before the house that we discontinue the further consideration of conclusions 5 and 6, on page 33, and the specifications and definitions which are part of these conclusions 5 and 6, for the reason that the association is not now in position to take up these specifica-

tions in detail. Mr. Mock: The committee desires to be able to recommend a drawing for a semaphore casting next year, unless it is the wish of the association to make a 90-degree sweep of the arm as standard, in which case plate B will answer for all signals.

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The President: The committee announces this matter, and it is expected that the proposition will be submitted to the members, to be voted upon by letter ballot. Mr. George W. Kittredge: I ask if it would be proper

at this time for the members to give expression to their opinions on the point Mr. Mock has just stated, to be followed later, possibly, by a letter ballot? Mr. W. C. Cushing: I am not in sympathy with the chair-

man of the committee in this matter, because I cannot appreciate the necessity of a sweep of the arm at 70 degrees meaning clear for one kind of a signal and 90 degrees for another. I think the sooner we recognize the fact that one position of the arm means clear, no matter what kind of a signal it is, the better.

The President: It is understood that these specifications as far as adopted will be put in the manual. The committee has the thanks of the association.

YARDS AND TERMINALS.+

The special subject of this report is the consideration of summit (or hump) and gravity yards. In addition to this, however, your committee has, by request of the board of direction, compiled and revised a list of definitions and conclusions for adoption by the asso-ciation and incorporation in the Manual of Recommended Practice.

(1) Definitions.

TERMINALS.

Terminal.—The facilities provided by a railway at a terminus or an intermediate point on its line for the purpose of handling its

intermediate point on its line for the purpose of handling its business.
 Freight Terminal.—The arrangement of terminal facilities for the handling of freight business.
 Passenger Terminal.—The arrangement of terminal facilities for the handling of passenger business.

YARDS.

- YARDS. Yard.—A system of tracks arranged in series, within defined limits, provided for separating and making up trains, storing cars and other purposes. Movements not authorized by timetables or by train orders may be made over these tracks, subject to prescribed signals and regulations. Receiving Yard.—A yard for receiving incoming trains. Separating Yard.—A yard adjoining a receiving yard, in which cars are separated according to district, commodity or other required order.
- order.

are separated according to district, commodity or other required order.
Classification Yard.—A yard adjoining a separating yard, in which cars are classified or grouped in accordance with requirements, preliminary to forwarding in trains.
Departure or Forwarding Yard.—A yard in which cars are assembled in trains ready for leaving.
Cluster or General Yard.—An arrangement of yards in series for the separation, classification, assembling and storage of cars.
Gravity Yard.—A yard in which the separation or classification of cars is alded by gravity.
Assisting Grade.—The inclination given to one or more tracks of a yard to facilitate the movement of cars in separating or classifying.
*Summit or Hump Yard.—A yard in which the movement of cars is produced by pushing them over a summit, beyond which they run by gravity. The movement from the base of the summit may be facilitated by an assisting grade.
TRACKS.

TRACKS.

TRACKS. *Body Track.—Each of the parallel tracks of a yard upon which cars are switched or stored. *Drill Track.—A track connecting with the ladder track and used for movements in yard switching. Open Track.—A body track reserved for movements through a yard. *Running Track.—A track reserved for movements through a cluster or general yard. *Crossover Track.—A track connecting two adjacent tracks. Your committee also recommends the adoption of the following additional definitions for publication in the Manual of Recommended Practice, superseding those previously submitted to the association and adopted as a report of progress: Switching District.—That portion of a railway at a large terminal into which cars are moved and from which they are distributed to the various sidetracks and spurs to freight houses and manu-facturing establishments served from this district, by yard or switching engines. Rail and Water Terminal.—A terminal where freight is transferred from railway cars to vessels (or vice versa). PIERS.

PIERS.

PIERS. Lighterage Pier.—An open or covered pier at which freight is loaded directly from cars to vessels (or vice versa). Export Pier.—A covered pier in which freight is unloaded and stored, mainly for shipment on ocean or coasting steamers. Station Pier.—A covered pier having no rail connections, and where freight is received and delivered by car floats. Coal Pier.—An open pier where coal is transferred from cars to ves-sels or barges. (2) Conclusions.

(2) Conclusions.

(2) Conclusions. The recommendations submitted are considered to embody the general principles to be followed in yard design, although local condi-tions as to site or operation may frequently necessitate a deviation therefrom. Body Tracks.—These should be spaced 11 feet 6 inches to 13 feet centers, and where they are parallel to the main track or other im-portant running track they should be spaced 15 feet, center to center, from sold track. Ladder Tracks.—These should be spaced 15 feet, center to center, from any parallel track, and a No. 7 frog is the minimum number tead Tracks.—For safety the connections of these tracks with

†Abstract of report presented at the annual meeting of the American Railway Engineering and Maintenance of Way Association, Chicago, March 21, 22 and 23, 1905.

*Definition practically as previously adopted by the association; slight changes made in wording so as to improve same; no change recommended.